Miniature Interlock Switches

HS5D

Head removal detection for safer performance.

Note: Contact IDEC for KOSHA approved model.

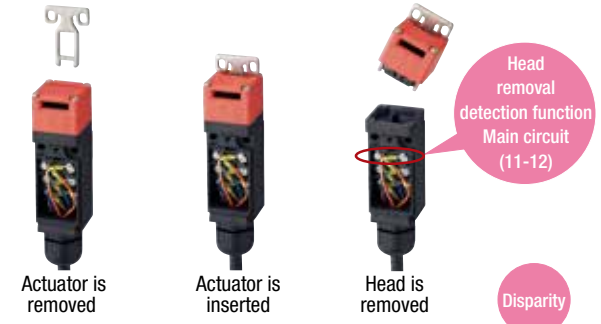
• See website for details on approvals and standards.

Head Removal Detection Function

All HS5D models are equipped with “Head Removal Detection Function.” When the head is removed, such as when the head is rotated, the main circuit (11-12) turns OFF.

HS5D-12 (example)

When the actuator is removed or inserted, the operation of the main circuits (11-12, 21-22) are the same. However, when the head is removed, disparity is detected (11-12: OFF, 21-22: ON). The disparity of the contacts detects the removal of the head.



HS5D-12

	When actuator is removed	When actuator is inserted	When head is removed
Main circuit (NC) ⊖ 11 12	OFF	ON	OFF
Main circuit (NC) ⊖ 21 22	OFF	ON	ON

Note: Head removal detection function is not a direct opening action mechanism.

Existing Interlock Switches

	When actuator is removed	When actuator is inserted	When head is removed
Main circuit (NC) ⊖ 3 4	OFF	ON	ON
Monitor circuit (NC) ⊖ 1 2	OFF	ON	ON

Small size with 3 contacts

- 3 contact types with dual enabling contacts and a monitor contact are available.
- Compact size. Can be installed in narrow spaces.

The head orientation can be rotated, allowing 8 different actuator entries.

Double insulation structure eliminates the need for grounding.

Degree of protection (contacts): IP67 (IEC60529)

NC contacts with direct opening action (IEC/EN60947-5-1)

HS5D Miniature Interlock Switches

Specifications

Applicable Standards	EN ISO14119 IEC60947-5-1 EN60947-5-1 (TÜV approved) GS-ET-15 (TÜV approved) UL508 (UL listed) CSA C22.2 No. 14 (c-UL listed) GB14048.5 (CCC approved) KS C IEC60947-5-1/S1-G-1/S2-E-4 (KOSHA approved)
	IEC60204-1/EN60204-1 (applicable standards for use)
Type and Coded Level	Type 2 low level coded interlocking device (ISO 14119)
Operating Temperature	–30 to +70°C (no freezing)
Relative Humidity	45 to 85% (no condensation)
Storage Temperature	–40 to +80°C (no freezing)
Pollution Degree	3
Impulse Withstand Voltage	4 kV
Contact Resistance	50 mΩ maximum (initial value)
Insulation Resistance (500V DC megger)	Between live and dead metal parts: 100 MΩ minimum Between terminals of different poles: 100 MΩ minimum
Electric Shock Protection Class	Class II (IEC61140)
Degree of Protection	IP67 (IEC60529)
Shock Resistance	Damage limits: 1000 m/s^2
Vibration Resistance	Operating extremes: 10 to 55 Hz, amplitude 0.5 mm Damage limits: 30 Hz, amplitude 1.5 mm
Actuator Operating Speed	0.05 to 1.0 m/s
Direct Opening Travel	10 mm minimum
Direct Opening Force	50N minimum
Operating Frequency	900 operations per hour
Mechanical Durability	1,000,000 operations minimum (GS-ET-15)
Electrical Durability	100,000 operations minimum (AC-12 250V, 6A) 1,000,000 operations minimum (24V AC/DC,100 mA) (operation frequency: 900 operations per hour)
Performance of Terminals 11-12 of Removed Head Unit	Mechanical damage limits: 10 operations min. Insulation resistance: 100 MΩ (initial value) Dielectric strength: 1000V, 1 minute (initial value)
Conditional Short-circuit Current	100A (250V) (note)
Weight (approx.)	Plastic head: 80g (HS5D-☐☐) Metal head: 110g (HS5D-☐☐Z)

Note: Use a 250V/10A fast-blow fuse as a short-circuit protector.

Contact Ratings

Rated Insulation Voltage (Ui)			300V		
Thermal Current (Ith)			10A		
Rated Voltage (Ue)			30V	125V	250V
Rated Current (Ie) *	AC	Resistive load (AC-12)	10A	10A	6A
		Inductive Load (AC-15)	10A	5A	3A
	DC	Resistive load (DC-12)	8A	2.2A	1.1A
		Inductive Load (DC-13)	4A	1.1A	0.6A

• Minimum applicable load (reference): 5V AC/DC, 1 mA
(Applicable range may vary with operating conditions and load types.)
* TÜV rating: AC-15 3A/250V, DC-13 4A/30V

Part No. Development

HS5D-11 Z RN M

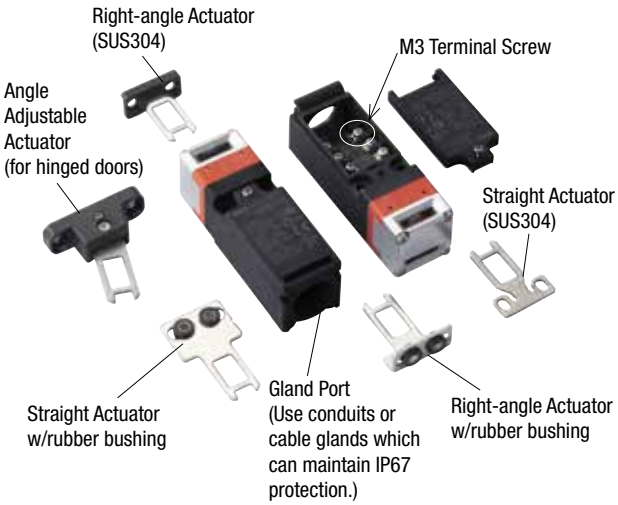
Circuit Code
11: 1NO-1NC
02: 2NC
12: 1NO-2NC
03: 3NC

Head Material
blank: Plastic
Z : Metal

Head/Housing Color
RN: Red/Black

Gland Port
blank: G1/2
P: PG13.5
M: M20

Parts Description



Miniature Safety Interlock Switch

Package Quantity: 1

Contact Configuration	Gland Port Size	Part No.	
		Plastic Head	Metal Head
1NC-1NO Main Circuit 11 12 Monitor Circuit 23 24	G1/2	HS5D-11RN	HS5D-11ZRN
	PG13.5	HS5D-11RNP	HS5D-11ZRNP
	M20	HS5D-11RNM	HS5D-11ZRNM
1NC-1NO Main Circuit 11 12 Monitor Circuit 23 24	G1/2	HS5D-02RN	HS5D-02ZRN
	PG13.5	HS5D-02RNP	HS5D-02ZRNP
	M20	HS5D-02RNM	HS5D-02ZRNM
2NC-1NO Main Circuit 11 12 Main Circuit 21 22 Monitor Circuit 33 34	G1/2	HS5D-02RN	HS5D-02ZRN
	PG13.5	HS5D-02RNP	HS5D-02ZRNP
	M20	HS5D-02RNM	HS5D-02ZRNM
3NC Main Circuit 11 12 Main Circuit 21 22 Monitor Circuit 31 32	G1/2	HS5D-03RN	HS5D-03ZRN
	PG13.5	HS5D-03RNP	HS5D-03ZRNP
	M20	HS5D-03RNM	HS5D-03ZRNM

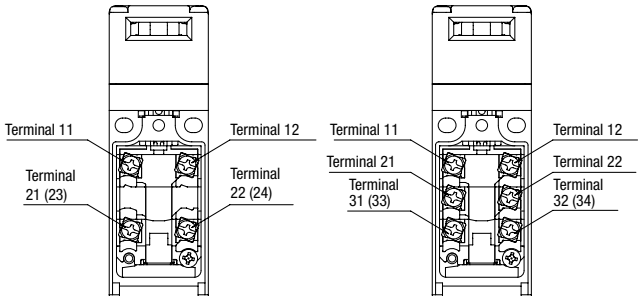
Actuator

Package Quantity: 1

Name	Part No.
Straight	HS9Z-A51
Straight w/rubber bushings	HS9Z-A51A
Right-angle	HS9Z-A52
Right-angle w/rubber bushings	HS9Z-A52A
Angle Adjustable (vertical/horizontal)	HS9Z-A55

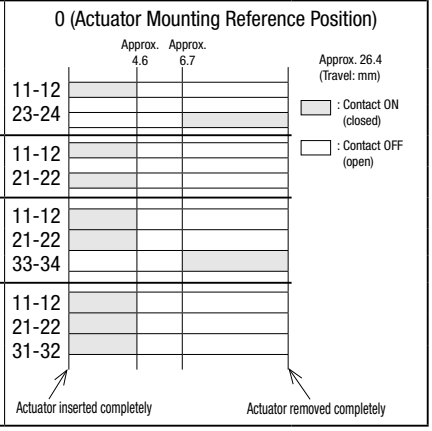
• See E-064 for details on actuators.

Terminal Arrangement



Contact Configuration and Operation Chart

Model	Contact Configuration	Contact Operation Chart (reference)
HS5D-11*	Main Circuit 11 12 Monitor Circuit 23 24	11-12 23-24
HS5D-02*	Main Circuit 11 12 Main Circuit 21 22	11-12 21-22
HS5D-12*	Main Circuit 11 12 Main Circuit 21 22 Monitor Circuit 33 34	11-12 21-22 33-34
HS5D-03*	Main Circuit 11 12 Main Circuit 21 22 Monitor Circuit 31 32	11-12 21-22 31-32



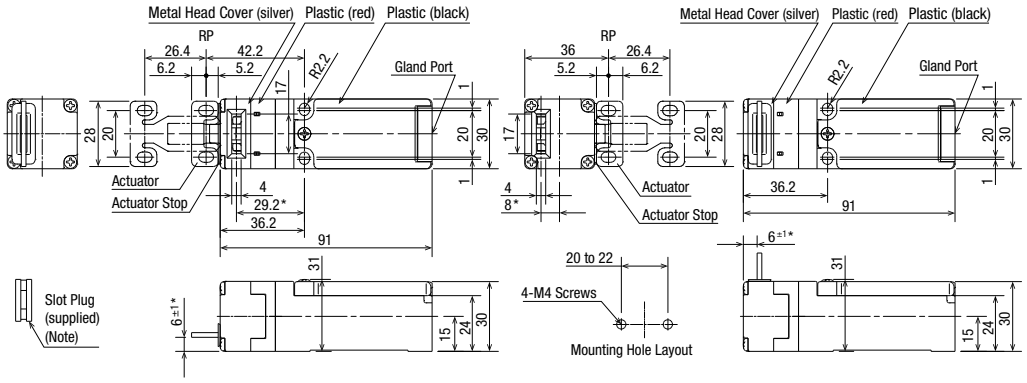
- The operation characteristics shown in the chart above are for the HS9Z-A51.
  For other actuator types, add 1.3 mm.
- The operation characteristics show the contact status when the actuator enters the entry slot of an interlock switch.

Dimensions and Mounting Hole Layouts

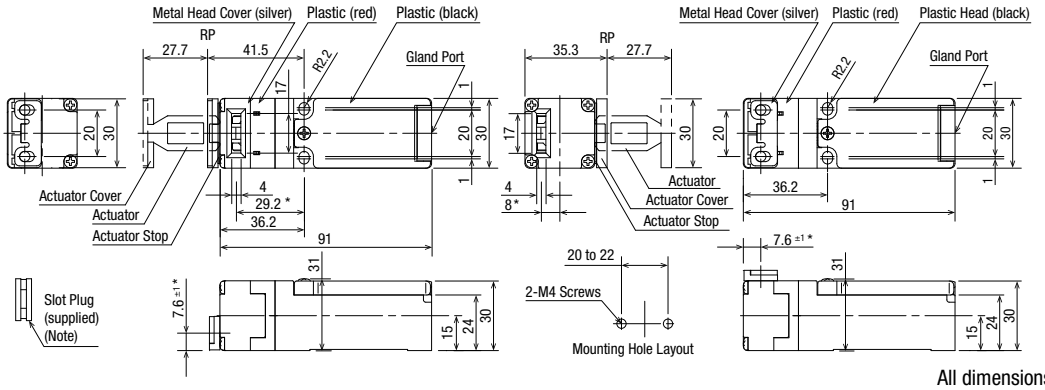
HS5D-☐☐ZRN☐ (Metal Head)

With HS9Z-A51 Straight Actuator

RP: Reference mounting position



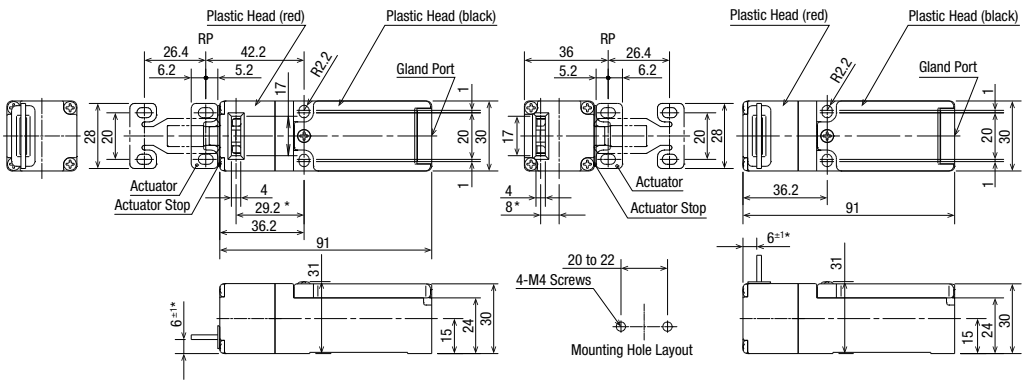
With HS9Z-A52 Right-angle Actuator



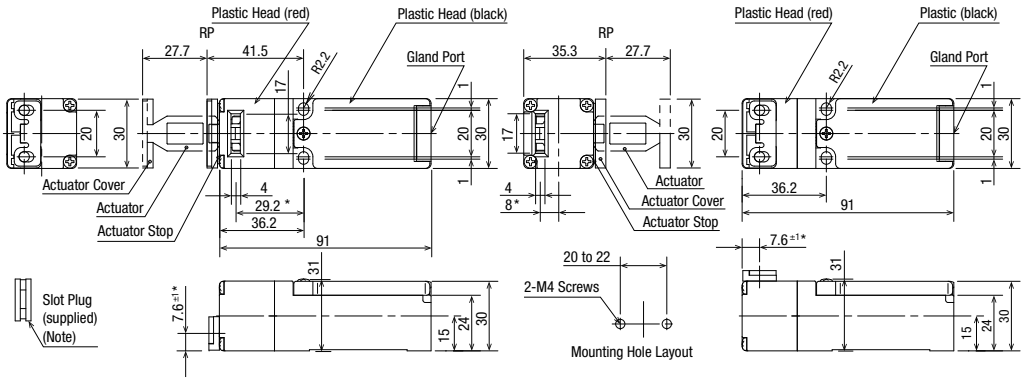
All dimensions in mm.

HS5D-☐☐RN☐ (Plastic Head)

With HS9Z-A51 Straight Actuator



With HS9Z-A52 Right-angle Actuator



All dimensions in mm.

Note: Plug the unused actuator insertion slot using the slot plug supplied with the safety interlock switch.

⚠ Safety Precautions

- In order to avoid electric shock or fire, turn the power off before installation, removal, wire connection, maintenance, or inspection of the interlock switch.
- If relays are used in the circuit between the interlock switch and the load, use only safety relays, since welded or sticking contacts of standard relays may invalidate the functions of the interlock switch. Perform risk assessment and make up a safety circuit which satisfies the requirements of the safety category.
- For wiring, use wires of a proper size to meet the voltage and current requirements. Tighten the terminal screws to a recommended torque. Improper soldering or failure to tighten the terminal screw may cause overheating and fire.
- Do not install the actuator in the location where a human body may come in contact. Otherwise injury may occur.
- Do not place a PLC in the circuit between the interlock switch and the load. Safety security can be endangered in the event of a malfunction of the PLC.
- Do not disassemble or modify the interlock switch, otherwise a malfunction or an accident may occur.
- HS5D interlock switches are Type 2 low level coded interlocking devices (ISO14119). According to ISO14119, the following is required to minimize defeat when installing and constructing systems:

1. Prevent dismantling or de-positioning of the elements of the interlocking device by use of non-detachable fixing (e.g. welding, gluing, one-way screws, riveting). However, use of non-detachable fixing can be an inappropriate solution in cases where a failure of the interlocking device during lifetime of the machinery can be expected and a fast change is necessary. In this case measures mentioned below, should be used to provide the required level of risk reduction.
2. Apply at least one out of the four measures below.

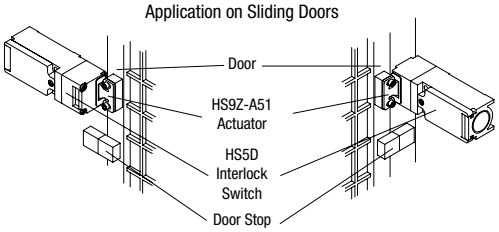
① Mounting out of reach.
② Physical obstruction or shielding.
③ Mounting in hidden position.
④ Integration of defeat monitoring by means of status monitoring/cyclic testing.

Instructions

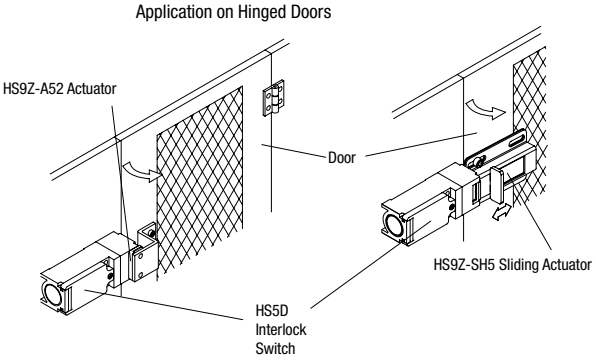
- Regardless of door types, do not use the interlock switch as a door stop. Install a mechanical door stop at the end of the door to protect the interlock switch against excessive force.
- Do not apply excessive shock to the interlock switch when opening or closing the door. A shock to the interlock switch exceeding 1,000 m/s^2 may cause damage to the interlock switch.
- Do not open the lid of the interlock switch. Loosening the screws may cause damage to the interlock switch.
- Prevent foreign objects such as dust and liquids from entering the interlock switch while connecting a conduit or wiring.
- Plug the unused actuator entry slot using the slot plug supplied with the interlock switch.
- Use proprietary actuators only. When other actuators are used, the interlock switch may be damaged.
- Safety function of the door interlock switch will be lost if a spare key is inserted into the interlock switch. Make sure that a spare key is not used on the interlock switch.
- Ensure that the actuator is firmly fastened to the door (by welding, rivet, or special screws) in the appropriate location, so that the actuator cannot be removed.
- Do not cut the actuator. Modification of the actuator may cause damage.
- Although the HS9Z-A51A/A52A actuators alleviate shock when the actuator enters a slot in the interlock switch, make sure that excessive shock is not applied. If the rubber bushings become deformed or cracked, replace with new ones.

Mounting Examples

Application on Sliding Doors

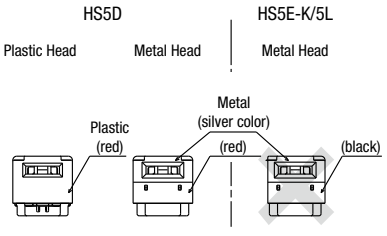


Application on Hinged Doors



Installing the Head

Do not use the metal head of the HS5E-K/5L interlock switch on the HS5D.
When using these HS5D and HS5E-K/5L interlock switches adjacently, ensure that the heads are not interchanged.



Instructions

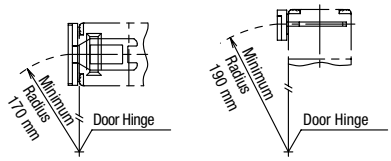
Minimum Radius of Hinged Door

- When using the interlock switch for a hinged door, refer to the minimum radius of doors shown below. For the doors with small minimum radius, use angle adjustable actuators (HS9Z-A55).

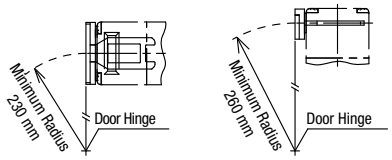
Note: Because deviation or dislocation of hinged door may occur in actual applications, make sure of the correct operation before installation.

When using the HS9Z-A52 Actuator

- When the door hinge is on the extension line of the interlock switch surface:

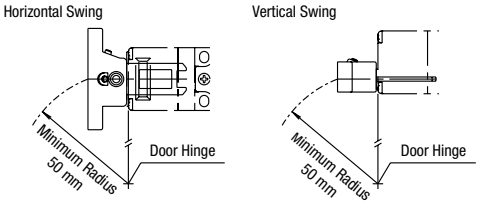


- When the door hinge is on the extension line of the actuator mounting surface:

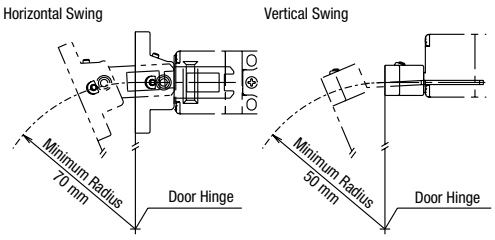


When using the HS9Z-A55 Angle Adjustable Actuator

- When the door hinge is on the extension line of the interlock switch surface:



- When the door hinge is on the extension line of the actuator mounting surface:

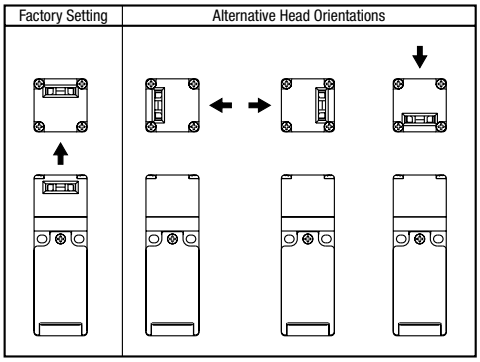


Actuator Angle Adjustment for the HS9Z-A55

- Using the angle adjustment screw, the actuator angle can be adjusted (see figures on E-065). Adjustable angle: 0 to 20°
- The larger the adjusted angle of the actuator, the smaller the applicable radius of the door opening. After installing the actuator, open the door. Then adjust the actuator so that its edge can be inserted properly into the actuator entry slot of the interlock switch.
- After adjusting the actuator angle, apply Loctite to the adjustment screw so that the screw will not loosen.

Rotating the Head

- The head of the HS5D can be rotated by removing the four screws from the corners of the HS5D head and reinstalling the head in the desired orientation. When reinstalling the head, make sure that no foreign object enters the interlock switch. Tighten the screws tightly, because loose tightening may cause malfunction.
- Recommended screw tightening torque: 0.9 to 1.1 N·m



Head Removal Detection Function

Only the NC contact of the main circuit (11-12) turns OFF (open) when the head is removed, such as when rotating the head. Because NC contacts of other than the main circuit (11-12) turn ON (closed), be sure to connect the main circuit (11-12) to the safety circuit.

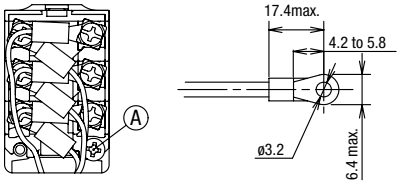
Recommended Tightening Torque

- Interlock Switch Mounting Screw: 1.8 ± 2.2 N·m (two M4 screws)
- Housing Lid Screw: 0.2 to 0.4 N·m (M3 screw)
- Terminal Screw: 0.6 to 0.8 N·m (M3 screw)
- Connector: 2.7 to 3.3 N·m
- Actuators
  HS9Z-A51: 1.8 ± 2.2 N·m (two M4 screws)
  HS9Z-A52: 0.8 ± 1.2 N·m (two M4 Phillips screws)
  HS9Z-A51A/A52A: 1.0 to 1.5 N·m (two M4 screws)
  HS9Z-A55: 1.0 to 1.5 N·m (two M4 screws)
- The above recommended tightening torques of the mounting screws are the values confirmed with hex socket head bolts. When other screws are used and tightened to a smaller torque, make sure that the screws do not come loose after mounting.
- Mounting bolts must be provided by the user.
- To avoid unauthorized or unintended removal of the interlock switch and the actuator, it is recommended that the interlock switch and the actuator be installed in an unremovable manner, for example using special screws or welding the screws.

Instructions

Applicable Crimping Terminal

When using crimping terminals, be sure to install insulation tubes on the crimping terminals to prevent electric shocks.
When using stranded wires, make sure that loose wires do not cause short circuit. Also do not solder the terminal to prevent loose wires.



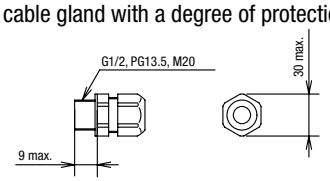
Recommended manufacturer: JST
Part No.: N0.5-3
Applicable wire size (with insulation tube): 0.2 to 0.5 mm^2
Note: Do not remove screw A during wiring. Removing the screw may cause malfunction or damage.

Applicable Wire Size

0.5 to 1.5 mm^2

Applicable Cable Glands

Use a cable gland with a degree of protection IP67.



When Using Flexible Conduits (Example)

- Flexible conduit example: VF-03 (made by Nihon Flex)

Gland Port Size	Plastic Cable Gland	Metal Cable Gland
G1/2	—	RLC-103 (Nihon Flex)
PG13.5	—	RBC-103PG13.5 (Nihon Flex)
M20	—	RLC-103EC20 (Nihon Flex)

When Using Multi-core Cables (Example)

Gland Port Size	Plastic Cable Gland	Metal Cable Gland
G1/2	SCS-10* (Seiwa Electric)	ALS-16** (Nihon Flex)
PG13.5	ST13.5 (LAPP)	ABS-**PG13.5 (Nihon Flex)
M20	ST-M20X1.5 (LAPP)	ALS-**EC20 (Nihon Flex)

- Different cable glands are used depending on the cable sheath diameter. When purchasing a cable gland, confirm that the cable gland is applicable to the cable sheath diameter.
- When using a 1/2-14NPT cable gland, use the HS5D interlock switch with M20 gland port (Part No.: HS5D-***BM) together with an adaptor (Part No.: MA-M/NPT 20X1.5 5402-0110, LAPP) and a gasket (Part No.: GP M20, LAPP). Install a gasket between the interlock switch and the adaptor. Apply sealing tape between the cable gland and the adaptor to make sure of IP67 protection for the enclosure.