Miniature Pilot Lights

# Ø12 A2 SeriesØ10 A1 SeriesØ8 A8 Series



Bright illumination face and snap-action switching.







• See website for details on approvals and standards.

| Hole Size  | Model                               | Function  | Degree of Protection |  |  |
|------------|-------------------------------------|---|----------------------|--|--|
| <b>~10</b> | AL2                                 | Illuminated Pushbuttons<br>Momentary<br>Maintained<br>Pilot Light | IP65                 |  |  |
| ø12        | Pushbuttons<br>AB2 Momen<br>Maintai |   |                      |  |  |
| ø10 —      | AL1                                 | Illuminated Pushbuttons<br>Momentary<br>Maintained<br>Pilot Light | IP40                 |  |  |
|            | AB1                                 | Pushbuttons<br>Momentary<br>Maintained                            | (IEC60529)           |  |  |
| 4          | AL8                                 | Illuminated Pushbuttons<br>Momentary<br>Maintained<br>Pilot Light | IP40                 |  |  |
| ø8         | AB8                                 | Pushbuttons<br>Momentary<br>Maintained                            | (IEC60529)           |  |  |

# Ø12 A2 / Ø10 A1 / Ø8 A8 Series Miniature Pilot Lights

#### Bright illumination face and snap-action switching. 22 mm short body.

#### **Contact Ratings (Contact Block)**

| Rated Insulation | on Voltage     | 250V   |      |      |  |  |
|------------------|----------------|--------|------|------|--|--|
| Rated Thermal    | Current        | 3A     |      |      |  |  |
| Operating Volta  | age (AC/DC)    | 24V    | 110V | 220V |  |  |
| AC 50/60 Hz      | Resistive Load | _      | 1.0A | 0.5A |  |  |
| AC 50/60 HZ      | Inductive Load | _      | 0.7A | 0.5A |  |  |
| DC               | Resistive Load | 1.0A   | 0.2A | _    |  |  |
| DC               | Inductive Load | 0.7A   | 0.1A | _    |  |  |
| Contact Materi   | ial            | Silver |      |      |  |  |

. Minimum applicable load: 5V AC/DC, 3 mA (applicable range may vary with operating conditions and load types)

#### Weight (Example)

| Weight (approx.) | A2 Series | 4g (AL2M-M11, AL2M-P1, AB2M-M1) |  |  |
|------------------|-----------|---------------------------------|--|--|
|                  | A1 Series | 3g (AL1M-M11, AL1M-P1, AB1M-M1) |  |  |
|                  | A8 Series | 2g (AL8M-M11, AL8M-P1, AB8M-M1) |  |  |

#### **Specifications**

| Operating Temperature                         |                      | –25 to +55°C (no freezing)   |  |  |  |
|---|----------------------|--|--|--|--|
| Storage Temperature                           |                      | -30 to +80°C (no freezing)   |  |  |  |
| Operating H                                   | umidity              | 45 to 85% RH (no condensation)   |  |  |  |
| Contact Res                                   | istance              | 50 mΩ maximum (initial value)  |  |  |  |
| Insulation R                                  | esistance            | 100 MΩ minimum (500V DC megger)  |  |  |  |
| Dielectric<br>Strength                        |                      | Between live and dead metal parts: 2,000V AC, 1 minute Between terminals of different poles: 2,000V AC, 1 minute Between terminals of the same pole: 1,000V AC, 1 minute Between contact and lamp terminals: 1,500V AC, 1 minute |  |  |  |
|   | Illumination<br>Unit | Between live part and ground:<br>2,000V AC, 1 minute   |  |  |  |
| Vibration Re                                  | sistance             | Damage limits, Operating extremes:<br>5 to 55 Hz, amplitude 0.75 mm  |  |  |  |
| Shock Resistance                              |                      | Damage limits: 500 m/s² (50G)<br>Operating extremes: 200 m/s² (20G)  |  |  |  |
| Mechanical Durability<br>(minimum operations) |                      | Momentary: 200,000 operations<br>Maintained: 100,000 operations  |  |  |  |
| Electrical Durability (minimum operations)    |                      | Momentary: 100,000 operations<br>Maintained: 50,000 operations<br>(Switching frequency 1200 operations/h)  |  |  |  |
| Degree of P                                   | rotection (*1)       | IP40, IP65 (IEC 60529)   |  |  |  |

<sup>\*1)</sup> IP65: A2 series only

#### LED Lamn Batings (LAD-S)

| Built-in LED Part No.   | LAD-SA   | LAD-SG                        | LAD-SR                        | LAD-SY           |  |  |  |  |  |
|---|--|-------------------------------|-------------------------------|------------------|--|--|--|--|--|
| Lamp Base   | Exclusive for A series   |                               |                               |                  |  |  |  |  |  |
| Forward Current (If)  | 20 mA  |                               |                               |                  |  |  |  |  |  |
| Forward Voltage (Vf) (nominal)  | 2.2V   | 2.1V                          | 1.7V                          | 2.2V             |  |  |  |  |  |
| Reverse Voltage (Vr)  |  | 4V                            | 1                             |                  |  |  |  |  |  |
| Illumination Color  | A  | G                             | R                             | Υ                |  |  |  |  |  |
| LED Lamp Color  | Amber Clear  | Yellow Diffused               | Red Clear                     | Yellow Clear     |  |  |  |  |  |
| Applicable Lens Color   | Amber  | Green                         | Red                           | Yellow and White |  |  |  |  |  |
| Base Plastic Color  |  | Rec                           | d                             |                  |  |  |  |  |  |
| LED Lamp Life (reference value)   | Approx. 50,000 hours (The illur  | minance reduces to 50% of the | initial intensity when used o | n complete DC.)  |  |  |  |  |  |
| Operating Voltage & External Current-<br>limiting Resistor<br>(recommended value) | 5V DC: 150Ω, 1/2W<br>6V DC: 200Ω, 1/2W<br>12V DC: 510Ω, 1W<br>24V DC: 1.1 kΩ, 1W |                               |                               |                  |  |  |  |  |  |
| (Note)  | 24V DO. 1.1 K12, 1VV   |                               | (+) O (-)                     |                  |  |  |  |  |  |

Note: When LED lamps are used on voltages other than the above, external resistor value R is determined by the following formula:  $R = (operating \ voltage - Vf) / If$ 

- LED lamps do not have a current-limiting resistor, and external resistors of recommended values for each voltage must be provided. Connect a current-limiting resistor in series, otherwise LED lamps will be damaged. Because no protection diode is contained, ensure the correct polarity is observed.
- The base plastic color for all LEDs are red.

APEM Control Boxes Emergency Stop Switches Enabling Switches Safety Products **Explosion Proof** Terminal Blocks Relays & Sockets Circuit Protectors Power Supplies LED Illumination Controllers Operator Sensors AUTO-ID

| Flush Silhouette |
|------------------|
| ø16              |
| ø22              |
| ø30              |
| Miniature        |
| Pilot Lights     |
|                  |
| HW1Z             |
| AP22             |
| A Series         |
| LD6A             |

Control Boxes Emergency Enabling Switches Safety Products **Explosion Proof** Terminal Blocks Relays & Sockets Circuit Protectors **Power Supplies** LED Illumination Controllers Operator Interfaces Sensors AUTO-ID

Flush Silhouette

ø16

ø22

Pilot Lights

HW1Z AP22

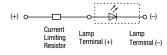
LD6A

#### ø12 A2 Series Illuminated Pushbuttons & Pilot Lights

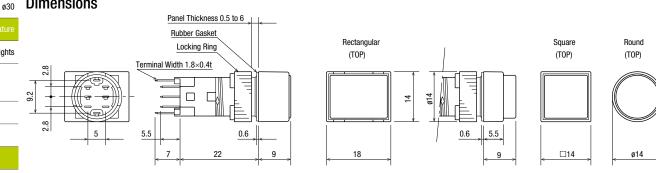
Package Quantity: 1

|              |                     |                |         | Pari      | No.        |   | LED Lamp   |
|--------------|---------------------|----------------|---------|-----------|------------|---|--|
|              | Shape               | Operation      | Contact | IP40      | IP65       | ② Lens Color Code   | Part No., Rated Current<br>(External Resistor<br>Recommended Value)                                  |
| И            | Round<br>AL2M       | Momentary      | SPDT    | AL2M-M112 | AL2M-M11P2 |   |  |
| &<br>S       |                     | Womentary      | DPDT    | AL2M-M21② | AL2M-M21P2 |   |  |
| s<br>y       |                     | Maintained     | SPDT    | AL2M-A112 | AL2M-A11P2 |   | A: LAD-SA G: LAD-SG R: LAD-SR W/Y: LAD-SY  Rated Current: 20 mA  5V DC: 150Ω, 1/2W 6V DC: 200Ω, 1/2W |
| s<br>g       |                     | Wallianieu     | DPDT    | AL2M-A21@ | AL2M-A21P2 |   |  |
| S<br>S       |                     | Pilot Light    | _       | AL2M-P1②  | AL2M-P1P2  |   |  |
| s<br>—<br>of | Square<br>AL2Q      | Momentary      | SPDT    | AL2Q-M112 | AL2Q-M11P2 | Specify a color code in place of ② in the Part No.  A: amber G: green R: red W: white |  |
| <br>s        | · ·                 | Womentary      | DPDT    | AL2Q-M21@ | AL2Q-M21P2 |   |  |
| s            |                     | Maintained     | SPDT    | AL2Q-A112 | AL2Q-A11P2 |   |  |
| it<br>s      |                     |                | DPDT    | AL2Q-A212 | AL2Q-A21P2 |   |  |
| s            |                     | Pilot Light    |         | AL2Q-P1②  | AL2Q-P1P2  | Y: yellow   | 12V DC: 510Ω, 1W<br>24V DC: 1.1 kΩ, 1W   |
| n            | Rectangular<br>AL2H | Momentary      | SPDT    | AL2H-M112 | AL2H-M11P2 |   | 24v DO. 1.1 Kt2, 1vv   |
| s            |                     | Momentary      | DPDT    | AL2H-M21② | AL2H-M21P2 |   |  |
| or<br>s_     |                     | Maintained     | SPDT    | AL2H-A11@ | AL2H-A11P2 |   |  |
| s<br>—       |                     | iviaiiilaiiieu | DPDT    | AL2H-A21② | AL2H-A21P2 |   |  |
| D<br>—       | -                   | Pilot Light    | _       | AL2H-P1②  | AL2H-P1P2  |   |  |

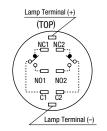
- LED lamps do not have a current-limiting resistor. Connect a current-limiting resistor in series, otherwise LED lamps will be damaged.
- External current-limiting resistor is not necessary when an optional socket with built-in resistor is used (see B-383).
- AP2M series pilot lights (round bezel only) with built-in current-limiting resistors are also available.
- · Pilot lights are not CCC certifed.



#### **Dimensions**

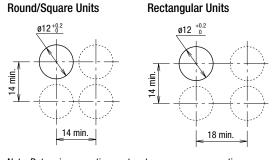


#### **Terminal Arrangement**



SPDT has NC1, NO1, and C1 only.

#### **Mounting Hole Layout**



Note: Determine mounting centers to ensure easy operation.

Control Boxes Emergency Stop Switches Enabling Switches Safety Products **Explosion Proof** Terminal Blocks Relays & Sockets Circuit Protectors Power Supplies LED Illumination Controllers Operator Interfaces Sensors AUTO-ID

Flush Silhouette

ø16 ø22

ø30

Pilot Lights

HW1Z

AP22

LD6A

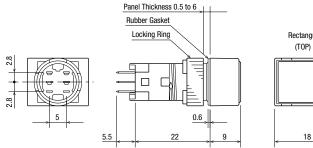
#### **ø12 A2 Series Pushbuttons**

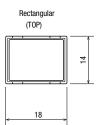
Package Quantity: 1

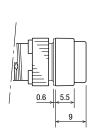
| Chana       | Button Chilo  | Operation       | Contact | Pa                    | Part No.               |                          |  |
|-------------|---------------|-----------------|---------|-----------------------|------------------------|--------------------------|--|
| Shape       | Button Style  | Operation       | Contact | IP40                  | IP65                   | Color Code ①②            |  |
| Round       |               | Momentary       | SPDT    | AB2M-M1①              | AB2M-M1P①              | B: black                 |  |
| AB2M        | Button        | Wildinentary    | DPDT    | AB2M-M2①              | AB2M-M2P①              | G: green<br>R: red       |  |
|             | Dutton        | Maintained      | SPDT    | AB2M-A1①              | AB2M-A1P①              | S: blue<br>W: white      |  |
|             |               | Maintaineu      | DPDT    | AB2M-A21)             | AB2M-A2P1              | Y: yellow                |  |
|             |               | Momentary       | SPDT    | AB2M-M1L <sup>2</sup> | AB2M-M1PL2             | A: amber                 |  |
|             | Lens          | Wildinentary    | DPDT    | AB2M-M2L2             | AB2M-M2PL2             | G: green<br>R: red       |  |
|             | Lens          | Maintained      | SPDT    | AB2M-A1L2             | AB2M-A1PL②             | W: white                 |  |
|             |               | Mannameu        | DPDT    | AB2M-A2L2             | AB2M-A2PL <sup>2</sup> | Y: yellow                |  |
| Square      | Button —      | Momentary -     | SPDT    | AB2Q-M1①              | AB2Q-M1P①              | B: black                 |  |
| AB2Q        |               |                 | DPDT    | AB2Q-M2①              | AB2Q-M2P①              | G: green<br>R: red       |  |
|             |               | Maintained -    | SPDT    | AB2Q-A1①              | AB2Q-A1P①              | S: blue<br>W: white      |  |
|             |               |                 | DPDT    | AB2Q-A2①              | AB2Q-A2P①              | Y: yellow                |  |
|             | Lens Maintain | Momentary -     | SPDT    | AB2Q-M1L2             | AB2Q-M1PL2             | A: amber G: green R: red |  |
|             |               |                 | DPDT    | AB2Q-M2L2             | AB2Q-M2PL2             |                          |  |
|             |               | Maintained      | SPDT    | AB2Q-A1L <sup>2</sup> | AB2Q-A1PL@             | W: white                 |  |
|             |               | Maintaineu      | DPDT    | AB2Q-A2L2             | AB2Q-A2PL2             | Y: yellow                |  |
| Rectangular |               | Momentary       | SPDT    | AB2H-M1①              | AB2H-M1P①              | B: black                 |  |
| AB2H        | Button        | IVIOITICITIAL Y | DPDT    | AB2H-M2①              | AB2H-M2P①              | G: green<br>R: red       |  |
|             | Duttoll       | Maintained      | SPDT    | AB2H-A1①              | AB2H-A1P①              | S: blue<br>W: white      |  |
|             |               | iviaiiitaiiieu  | DPDT    | AB2H-A2①              | AB2H-A2P①              | Y: yellow                |  |
|             |               | Momontary       | SPDT    | AB2H-M1L2             | AB2H-M1PL <sup>2</sup> | A: amber                 |  |
|             | Lens          | Momentary       | DPDT    | AB2H-M2L2             | AB2H-M2PL2             | G: green                 |  |
|             | LGIIS         | Maintained      | SPDT    | AB2H-A1L②             | AB2H-A1PL2             | W: white                 |  |
|             |               | iviaimained     | DPDT    | AB2H-A2L②             | AB2H-A2PL2             | Y: yellow                |  |

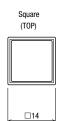
<sup>•</sup> Specify a color code in place of ① or ② in the Part No.

#### **Dimensions**



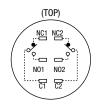








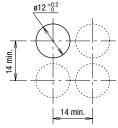
#### **Terminal Arrangement**

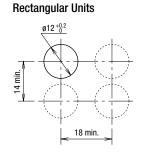


SPDT has NC1, NO1, and C1 only.

#### **Mounting Hole Layout**

# **Round/Square Units**





Note: Determine mounting centers to ensure easy operation.

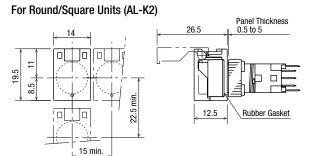


# ø12 A2 Series Accessories

| <u> </u>                               |                               |                       |                           |          |                      |                     |   |             |  |
|--|-------------------------------|-----------------------|---------------------------|----------|----------------------|---------------------|---|-------------|--|
| lot Lights                             | Shape                         | N                     | Naterial                  | Part No. | Ordering<br>Part No. | Package<br>Quantity |   |             | Remarks  |
| APEM                                   | Locking Ring Wrench           | Metal<br>(nickel-plat | ed brass)                 | MT-002   | MT-002               | 1                   | Used to tighten the locking ring when     A2 series into a panel.   |             | hten the locking ring when installing the nto a panel.                         |
| Switches & Pilot Lights  Control Boxes | Switch Guard                  |                       | For round/<br>square unit | AL-K2    | AL-K2                | 1                   | Degree of protection: IP     Used to protect pushbut  |             | protection: IP40 otect pushbuttons   |
| Emergency<br>Stop Switches<br>Enabling |                               | 90° open              | For rectangular unit      | AL-KH2   | AL-KH2               | 1                   | fr  | om inadv    | ertent operation. for dimensions. (remains 90° open)                           |
| Switches afety Products                | Socket                        | Solder Term           | ninal                     | AL-C2    | AL-C2                | 1                   | • \$  | naps on t   | he rear of the A2 series.  |
| rminal Blocks                          |                               | PC Board Te           | erminal                   | AL-C2V   | AL-C2V               | 1                   | (see B-384 for dimension  |             | for dimensions)  |
| ays & Sockets                          | Socket with Built-in Resistor |                       | 5V DC                     | AL-C21   | AL-C21               | 1                   |   | Blue        | A current limiting resistor is   |
| Circuit<br>Protectors                  |                               | Solder                | 6V DC                     | AL-C22   | AL-C22               | 1                   |   | Green       | contained, eliminating the need for external resistors.                        |
| ower Supplies                          |                               | Terminal              | 12V DC                    | AL-C23   | AL-C23               | 1                   | Socket Bottom Color   | Yellow      | When using the socket with a built-in resistor, make sure that the             |
| D Illumination                         |                               |                       | 24V DC                    | AL-C24   | AL-C24               | 1                   |   | Red         | continuous current is 1A maximum   |
| Controllers                            |                               |                       | 5V DC                     | AL-C21V  | AL-C21V              | 1                   |   | Blue        | and the operating temperature is -25 to +40°C. In collective                   |
| Operator<br>Interfaces                 |                               | PC Board              | 6V DC                     | AL-C22V  | AL-C22V              | 1                   | Sock  | Green       | mounting, keep center-to center-<br>spacing of 20 mm or more between           |
| Sensors                                |                               | Terminal              | 12V DC                    | AL-C23V  | AL-C23V              | 1                   |   | Yellow      | adjacent units in consideration of built-in resistor heating.                  |
| AUTO-ID                                |                               |                       | 24V DC                    | AL-C24V  | AL-C24V              | 1                   |   | Red         | • See B-384 for dimensions.  |
| ush Silhouette<br>ø16                  | Terminal Cover                | Nylon                 |                           | AL-V2    | AL-V2PN10            | 10                  | When wiring the terminals, insert the lead we into the terminal cover holes before soldering.     Terminal cover is not attached and must be ordered separately.    |             | minal cover holes before soldering.<br>over is not attached and must be        |
| ø22                                    | Dust Cover                    | ① For roun            | d units                   | AL-D2    | AL-D2                | 1                   | in  | stalled, re | nting the units with the dust covers<br>efer to mounting hole layout on B-384. |
| ø30<br>Miniature                       |                               | ② For squa            | re units                  | AL-DQ2   | AL-DQ2               | 1                   | Operating temperature: -10 to +55°(     Material Front part: Elastomer (transparent) Rear part: Polypropylene (black)     See B-384 for dimensions and moun layout. |             | Elastomer (transparent)  |
| Pilot Lights                           |                               | 3 For recta           | angular units             | AL-DH2   | AL-DH2               | 1                   |   |             |  |
|  | Mounting Hole Plug            |                       |                           |          |                      |                     |   |             |  |
| HW1Z                                   |                               | Nitryl rubbe          | er (black)                | AL-B2    | AL-B2PN05            | 5                   | • D   | egree of p  | protection: IP65   |
|  |                               | 1                     | •                         |          |                      |                     |   |             |  |

Safe Expl Term Relay Pow LED

#### Switch Guard



#### For Rectangular Units (AL-KH2) Panel Thickness 0.5 to 5 19.5 8.5 12.5 Rubber Gasket 22.5 lο

19 min.

#### APEM

Control Boxes

Emergency Stop Switches Enabling

Safety Products

Switches

**Explosion Proof** 

Terminal Blocks

Relays & Sockets

Circuit

Protectors

Power Supplies

LED Illumination

Controllers

Operator Interfaces

Sensors

AUTO-ID

Flush Silhouette

ø16

ø22

ø30

Pilot Lights

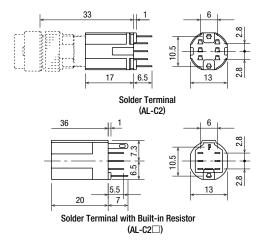
HW1Z

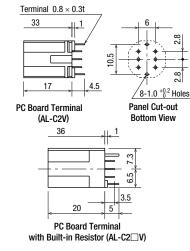
AP22

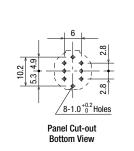
LD6A

Socket

(AL-C2, AL-C2V, AL-C2□)







**Terminal Arrangement** 

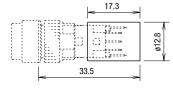
Lamp Terminal (–)

Lamp Terminal (+)

(TOP)

#### **Terminal Cover**

(AL-V2)



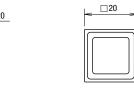
For Square Units

When wiring the terminals, insert the lead wires into the Note: terminal cover holes before soldering.

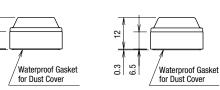
#### **Dust Cover**

**For Round Units** (AL-D2)

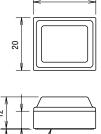


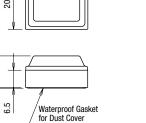


(AL-DQ2)

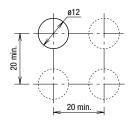


#### For Rectangular Units (AL-DH2)

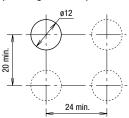




#### **Mounting Hole Centers** (Round Units, Square Units)



#### (Rectangular Units)



Note: Determine mounting centers to ensure easy operation.

#### **ø12 A2 Series Maintenance Parts**

| 0                               |               |                                  |             |                    |                   |                     |   |  |
|---------------------------------|---------------|----------------------------------|-------------|--------------------|-------------------|---------------------|---|--|
| ot Lights                       | Shape         | Specification                    |             | Part No.           | Ordering Part No. | Package<br>Quantity | Color Code ①②   |  |
| र्ड                             | Marking Plate | Round                            |             | AL2M-W             | AL2M-WPN05        |                     |   |  |
| APEM                            |               | Square                           |             | AL2Q-W             | AL2Q-WPN05        | 5                   | White   |  |
| Switches &<br>Pilot Lights      |               | Rectangular                      | -           | AL2H-W             | AL2H-WPN05        |                     |   |  |
| Control Boxes                   | Lens Unit     |                                  | Round       | AL2M-LK1-@         | AL2M-LK1-@PN02    |                     |   |  |
| Emergency<br>Stop Switches      | Lond offic    |                                  |             |                    |                   |                     |   |  |
| Enabling<br>Switches            |               | For IP40 units                   | Square      | AL2Q-LK1-②         | AL2Q-LK1-@PN02    | 2                   |   |  |
| Safety Products                 |               |                                  | Rectangular | AL2H-LK1-2         | AL2H-LK1-@PN02    |                     | Specify a color code in place of     (2) in the Part No.  A: amber G: green R: red W: white Y: yellow |  |
|                                 |               |                                  | Round       | AL2M-LK2-②         | AL2M-LK2-②        |                     |   |  |
| Explosion Proof Terminal Blocks |               | For IP65 illuminated pushbuttons | Square      | AL2Q-LK2-②         | AL2Q-LK2-②        | 1                   |   |  |
| Relays & Sockets                |               |                                  | Rectangular | AL2H-LK2-②         | AL2H-LK2-②        |                     |   |  |
| Circuit                         | . v. 12 12 1  | For IP65 pilot lights            | Round       | AL2M-LK3-②         | AL2M-LK3-②        |                     |   |  |
| Protectors Power Supplies       |               |                                  | Square      | AL2Q-LK3-2         | AL2Q-LK3-②        |                     |   |  |
| LED Illumination                |               |                                  | Rectangular | AL2H-LK3-②         | AL2H-LK3-2        |                     |   |  |
| Controllers                     | Button Unit   |                                  | Round       | <b>AB2M-BK1-</b> ① | AB2M-BK1-①PN02    |                     | Specify a color code in place of  |  |
| Operator                        |               | For IP40 pushbuttons             | Square      | AB2Q-BK1-①         | AB2Q-BK1-①PN02    | 2                   | ① in the Part No.   |  |
| Interfaces Sensors              |               |                                  | Rectangular | <b>AB2H-BK1-</b> ① | AB2H-BK1-①PN02    |                     | B: black  |  |
| AUTO-ID                         |               |                                  | Round       | <b>AB2M-BK2-</b> ① | AB2M-BK2-①        |                     | G: green<br>R: red  |  |
|                                 |               | For IP65 pushbuttons             | Square      | AB2Q-BK2-①         | AB2Q-BK2-①        | 1                   | S: blue<br>W: white<br>Y: yellow  |  |
|                                 |               |                                  | Rectangular | AB2H-BK2-①         | AB2H-BK2-①        |                     |   |  |

Flush Silhouette

ø16

ø22

ø30

Pilot Lights

HW1Z

AP22

Control Boxes Emergency Stop Switches Enabling Switches Safety Products **Explosion Proof** Terminal Blocks Relays & Sockets Circuit Protectors Power Supplies LED Illumination Controllers Operator Interfaces Sensors AUTO-ID

Flush Silhouette

ø16

ø22 ø30

Pilot Lights

HW1Z

AP22

LD6A

#### ø10 A1 Series Illuminated Pushbuttons & Pilot Lights

Package Quantity: 1

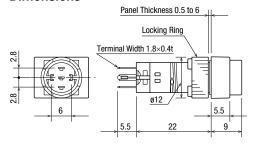
| ı avnaye vu         |             |         |           |  |  |  |  |  |
|---------------------|-------------|---------|-----------|--|--|--|--|--|
|                     |             |         | Part No.  |  | LED Lamp   |  |  |  |
| Shape               | Operation   | Contact | IP40      | ② Lens Color Code                                  | Part No., Rated Current<br>(External Resistor<br>Recommended Value)              |  |  |  |
| Round<br>AL1M       | Momentary   | SPDT    | AL1M-M11② |  |  |  |  |  |
|                     | Maintained  | SPDT    | AL1M-A112 |  |  |  |  |  |
|                     | Pilot Light | _       | AL1M-P1②  |  |  |  |  |  |
| Square<br>AL1Q      | Momentary   | SPDT    | AL1Q-M11② | Specify a color code in place of ② in the Part No. | A: LAD-SA<br>G: LAD-SG<br>R: LAD-SR<br>W/Y: LAD-SY                               |  |  |  |
|                     | Maintained  | SPDT    | AL1Q-A11② | A: amber G: green R: red W: white                  | Rated Current: 20 mA   |  |  |  |
|                     | Pilot Light | _       | AL1Q-P1@  | Y: yellow  | 5V DC: 150Ω, 1/2W<br>6V DC: 200Ω, 1/2W<br>12V DC: 510Ω, 1W<br>24V DC: 1.1 kΩ, 1W |  |  |  |
| Rectangular<br>AL1H | Momentary   | SPDT    | AL1H-M11② |  |  |  |  |  |
|                     | Maintained  | SPDT    | AL1H-A11② |  |  |  |  |  |
|                     | Pilot Light | _       | AL1H-P1②  |  |  |  |  |  |

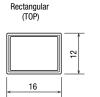
• LED lamps do not have a current-limiting resistor. Connect a current-limiting resistor in series, otherwise LED lamps will be damaged.

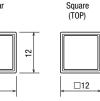


- AP1M series pilot lights (round bezel only) with built-in current-limiting resistor are also available.
- Pilot lights are not CCC certifed.

#### **Dimensions**

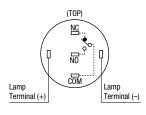


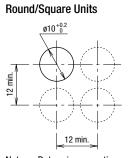




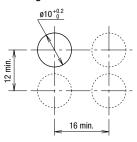


#### Terminal Arrangement (bottom view) **Mounting Hole Layout**





# **Rectangular Units**



Note: Determine mounting centers to ensure easy operation.

Control Boxes Emergency Enabling Switches Safety Products **Explosion Proof** Terminal Blocks Relays & Sockets Circuit Protectors Power Supplies LED Illumination Controllers Operator Interfaces Sensors AUTO-ID

Flush Silhouette

HW1Z AP22

LD6A

ø16 ø22

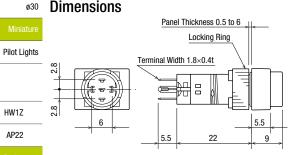
#### **ø10 A1 Series Pushbuttons**

Package Quantity: 1

| Shape               |                                | Operation Contact   |  | Part No.  | Color Code ①②                    |  |
|---------------------|--------------------------------|---|--|---|----------------------------------|--|
|                     | Button Style                   | operation   | Oomaor   | IP40  | 00101 000C (J.E.)                |  |
| Round<br>AB1M       | Rutton                         | Momentary   | SPDT   | AB1M-M1①  | B black<br>G: green<br>R: red    |  |
|                     | Button                         | Maintained  | SPDT   | AB1M-A1①  | S: blue<br>W: white<br>Y: yellow |  |
|                     | Lens                           | Momentary   | SPDT   | AB1M-M1L@   | A: amber<br>G: green<br>R: red   |  |
|                     | Lond                           | Maintained  | SPDT   | AB1M-A1L②   | W: white<br>Y: yellow            |  |
| Square<br>AB1Q      | Rutton                         | Momentary   | SPDT   | AB1Q-M1①  | B black<br>G: green<br>R: red    |  |
|                     | Sulon                          | Maintained  | SPDT   | AB1Q-A1①  | S: blue<br>W: white<br>Y: yellow |  |
|                     | Lens                           | Momentary   | SPDT   | AB1Q-M1L②   | A: amber<br>G: green<br>R: red   |  |
|                     | Lens                           | Maintained  | SPDT   | AB1Q-A1L②   | W: white<br>Y: yellow            |  |
| Rectangular<br>AB1H | Rutton                         | Momentary   | SPDT   | AB1H-M1①  | B black<br>G: green<br>R: red    |  |
|                     | Dutton                         | Maintained  | SPDT   | AB1H-A1①  | S: blue<br>W: white<br>Y: yellow |  |
|                     | Lens                           | Momentary   | SPDT   | AB1H-M1L②   | A: amber<br>G: green<br>R: red   |  |
|                     | Lens                           |   | SPDT   | AB1H-A1L②   | W: white<br>Y: yellow            |  |
|                     | AB1M  Aguare AB1Q  Rectangular | Button  Lens  Button  Lens  AB1Q  Button  Lens  Rectangular | Button  Button  Maintained  Momentary  Momentary  Maintained  Momentary  Momentary | Button  Button  Momentary  SPDT  Maintained  SPDT  Momentary  SPDT | Momentary   SPDT   AB1M-M1①      |  |

<sup>•</sup> Specify a color code in place of ① or ② in the Part No.

#### **Dimensions**



Rectangular (TOP) Square (TOP) 12

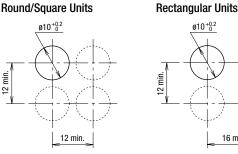
# Round (TOP)

#### Terminal Arrangement (bottom view)



### **Round/Square Units**

**Mounting Hole Layout** 



16 min.

Determine mounting centers to ensure easy operation.

#### ø10 A1 Series Accessories

| Shape  |                       | Material        | Part No. | Ordering No. | Package<br>Quantity | Remarks  | ot Lights                  |
|--|-----------------------|-----------------|----------|--------------|---------------------|--|----------------------------|
| Locking Ring Wrench  Metal (nickel-plated brass) |                       |                 |          | MT-003       | 1                   | Used to tighten the locking ring when installing<br>the A1 series into a panel.        | nts                        |
| 60   | (піскеі-ріа           | teu brass)      |          |              |                     |  | APEM Switches &            |
| Switch Guard                                     |                       | For round/      |          |              |                     | Used to protect pushbuttons  | Pilot Lights               |
|  |                       | square unit     | AL-K1    | AL-K1        | 1                   | from inadvertent operation.  | Control Boxes              |
|  | 90° open              | For rectangular |          |              |                     | • See B-389 for dimensions.  | Emergency<br>Stop Switches |
|  |                       | unit            | AL-KH1   | AL-KH1       | 1                   | (remains 90° open)   | Enabling<br>Switches       |
| Socket   | Solder Terr           | minal           | AL-C1    | AL-C1        | 1                   | Snaps on the rear of the A1 series. (see B-389 for dimensions)                         | Safety Products            |
|  | PC Board Terminal     |                 |          |              |                     | (See B 303 for difficultions)  | Explosion Proof            |
|  |                       |                 | AL-C1V   | AL-C1V       | 1                   |  | Terminal Blocks            |
| Terminal Cover                                   |                       |                 |          |              |                     | When wiring the terminals, insert the lead wires                                       | Relays & Sockets           |
|  | Nylon                 |                 |          |              |                     | into the terminal cover holes before soldering.  | Circuit<br>Protectors      |
|  |                       |                 | AL-V1    | AL-V1PN10    | 10                  | <ul> <li>Terminal cover is not attached and must be<br/>ordered separately.</li> </ul> | Power Supplies             |
|  |                       |                 |          |              |                     |  | LED Illumination           |
| Mounting Hole Plug                               |                       |                 |          |              |                     | Degree of protection: IP65   | Controllers                |
|  | Nitryl rubber (black) |                 | AL-B1    | AL-B1PN05    | 5                   | ~  | Operator<br>Interfaces     |
|  |                       |                 | AL-DI    | VE-DILIMO2   | J                   | 4.4  | Sensors                    |
|  |                       |                 |          |              |                     | '  | AUTO-ID                    |

Flush Silhouette

ø16

ø22

ø30

Pilot Lights

HW1Z

Emergency Stop Switches

Safety Products

**Explosion Proof** 

Terminal Blocks
Relays & Sockets

Circuit

Protectors

Controllers

Operator Interfaces Sensors AUTO-ID

Power Supplies

LED Illumination

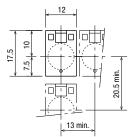
Enabling Switches

#### **ø10 A1 Series Dimensions**

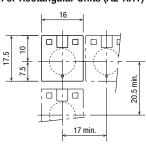
All dimensions in mm.

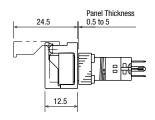
#### Switch Guard

For Round/Square Units (AL-K1)

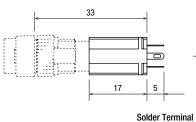


For Rectangular Units (AL-KH1)

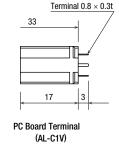




Socket (AL-C1, AL-C1V)

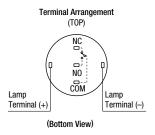


Solder Terminal (AL-C1)

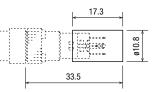


7.3 & 2 2 5-1.0 + 0.2 Holes

(PC Board Terminal Mounting Hole Layout)



#### **Terminal Cover**



e: When wiring the terminals, insert the lead wires into the terminal cover holes before soldering.

Flush Silhouette

ø16 ø22

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030

Pilot Lights

HW1Z

AP22

LD6A

#### ø10 A1 Series Maintenance Parts

| Shape         |             | Part No.   | Ordering No.   | Package<br>Quantity | Color Code ①②                             |  |
|---------------|-------------|------------|----------------|---------------------|---|--|
| Marking Plate | Round       | AL1M-W     | AL1M-WPN05     |                     |   |  |
|               | Square      | AL1Q-W     | AL1Q-WPN05     | 5                   | • White                                   |  |
|               | Rectangular | AL1H-W     | AL1H-WPN05     |                     |   |  |
| Lens Unit     | Round       | AL1M-LK1-② | AL1M-LK1-@PN02 |                     | Specify a color code in place of ② in the |  |
|               | Square      | AL1Q-LK1-2 | AL1Q-LK1-@PN02 | ı                   | Part No.<br>A (amber), G (green), R (red) |  |
|               | Rectangular | AL1H-LK1-② | AL1H-LK1-@PN02 | 2                   | W (white), Y (yellow)                     |  |
| Button Unit   | Round       | AB1M-BK1-① | AB1M-BK1-①PN02 | 2                   | Specify a color code in place of ① in the |  |
|               | Square      | AB1Q-BK1-① | AB1Q-BK1-①PN02 |                     | Part No.<br>B (black), G (green), R (red) |  |
|               | Rectangular | AB1H-BK1-① | AB1H-BK1-①PN02 |                     | S (blue), W (white), Y (yellow)           |  |

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#### ø8 A8 Series Illuminated Pushbuttons & Pilot Lights

Package Quantity: 1

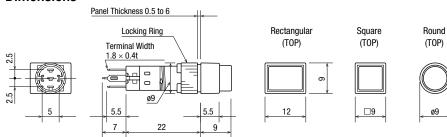
|                     |                   |      |           | ,   | Package Quantity. I  |
|---------------------|-------------------|------|-----------|---|--|
|                     |                   |      | Part No.  |   | LED Lamp   |
| Shape               | Operation Contact |      | IP40      | ② Lens Color Code   | Part No., Rated Current<br>(External Resistor<br>Recommended Value)              |
| Round<br>AL8M       | Momentary         | SPDT | AL8M-M112 |   |  |
|                     | Maintained        | SPDT | AL8M-A112 |   |  |
|                     | Pilot Light       | _    | AL8M-P1②  |   |  |
| Square<br>AL8Q      | Momentary         | SPDT | AL8Q-M112 | Specify a color code in place of ② in the Part No.  A: amber G: green | A: LAD-SA<br>G: LAD-SG<br>R: LAD-SR<br>W/Y: LAD-SY                               |
|                     | Maintained        | SPDT | AL8Q-A11② |   | Rated Current: 20 mA   |
|                     | Pilot Light       | _    | AL8Q-P1②  | R: red<br>W: white<br>Y: yellow                                       | 5V DC: 150Ω, 1/2W<br>6V DC: 200Ω, 1/2W<br>12V DC: 510Ω, 1W<br>24V DC: 1.1 kΩ, 1W |
| Rectangular<br>AL8H | Momentary         | SPDT | AL8H-M112 |   |  |
|                     | Maintained        | SPDT | AL8H-A11② |   |  |
|                     | Pilot Light       | _    | AL8H-P1②  |   |  |

• LED lamps do not have a current-limiting resistor. Connect a current-limiting resistor in series, otherwise LED lamps will be damaged.

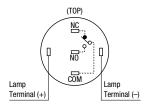


- AP8M series pilot lights (round bezel only) with built-in current-limiting resistor are also available.
- Pilot lights are not CCC certified.

#### **Dimensions**

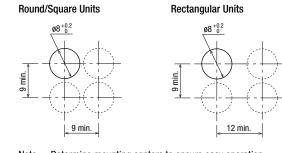


#### **Terminal Arrangement**



#### **Mounting Hole Layout**

(TOP)



Determine mounting centers to ensure easy operation.

All dimensions in mm.

# **►** Download catalogs and CAD from http://eu.idec.com/downloads

Flush Silhouette ø16

ø22

ø30

Pilot Lights

HW1Z

AP22

Control Boxes

Emergency
Stop Switches

Enabling
Switches

Safety Products

Explosion Proof

Terminal Blocks

Relays & Sockets

Circuit
Protectors

Power Supplies

LED Illumination

Controllers

#### **ø8 A8 Series Pushbuttons**

Package Quantity: 1

| Shape                                   | Button Style | Operation  | Contact | Part No.         | Onland On the Colonial Colonia |
|---|--------------|------------|---------|------------------|--|
| эпаре                                   | Bullon Style | Operation  | Contact | IP40             | Color Code ①②  |
| Round<br>AB8M                           | Button       | Momentary  | SPDT    | AB8M-M1①         | B black<br>G: green<br>R: red  |
| *************************************** | Button       | Maintained | SPDT    | AB8M-A1①         | S: blue<br>W: white<br>Y: yellow   |
|   | Lens         | Momentary  | SPDT    | AB8M-M1L@        | A: amber<br>G: green<br>R: red   |
|   | Lond         | Maintained | SPDT    | AB8M-A1L②        | W: white<br>Y: yellow  |
| Square<br>AB8Q                          | Button       | Momentary  | SPDT    | AB8Q-M1①         | B black<br>G: green<br>R: red  |
|   | Button       | Maintained | SPDT    | AB8Q-A1①         | S: blue<br>W: white<br>Y: yellow   |
|   | Lens         | Momentary  | SPDT    | AB8Q-M1L2        | A: amber<br>G: green<br>R: red   |
|   |              | Maintained | SPDT    | AB8Q-A1L②        | W: white<br>Y: yellow  |
| Rectangular<br>AB8H                     | Button       | Momentary  | SPDT    | <b>AB8H-M1</b> ① | B black<br>G: green<br>R: red  |
| Specify a color code in place of ① (    | Dutton       | Maintained | SPDT    | AB8H-A1①         | S: blue<br>W: white<br>Y: yellow   |
|   | Lens         | Momentary  | SPDT    | AB8H-M1L②        | A: amber<br>G: green   |
|   | Lens         | Maintained | SPDT    | AB8H-A1L②        | W: white<br>Y: yellow  |
|   | Lens         |            |         |                  | A: amber<br>G: green<br>R: red<br>W: white   |

Flush Silhouette

Sensors AUTO-ID

ø16 ø22

ø30

Miniature

Pilot Lights

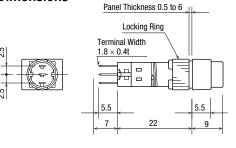
HW1Z AP22

A Series

LD6A

- Specify a color code in place of ① or ② in the Part No.
- $\bullet$  Lens style buttons can be used with marking plate and film.

#### **Dimensions**







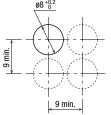


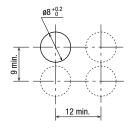
#### Terminal Arrangement (bottom view)



#### **Mounting Hole Layout**







**Rectangular Units** 

Note: Determine mounting centers to ensure easy operation.

#### ø8 A8 Series Accessories

| Shape               |                                    | Material                 | Part No.                    | Ordering<br>Part No. | Package<br>Quantity | Remarks  | lot Lights   |   |                 |
|---------------------|------------------------------------|--------------------------|-----------------------------|----------------------|---------------------|--|--|---|-----------------|
| Locking Ring Wrench | Metal (nickel-plated brass)        |                          | Metal (nickel-plated brass) |                      | MT-004              | MT-004   | 1  | Used to tighten the locking ring when installing<br>the A8 series into a panel. |                 |
| Switch Guard        | 000                                | For round/square<br>Unit | AL-K8                       | AL-K8                | 1                   | Used to protect pushbuttons from inadvertent operation.     See B-393 for dimensions.            | Switches & Pilot Lights Control Boxes              |   |                 |
|                     | 90° open                           | For rectangular unit     | AL-KH8                      | AL-KH8               | 1                   | (remains 90° open)   | Emergency<br>Stop Switches<br>Enabling<br>Switches |   |                 |
| Socket              | Solder Terminal  PC Board Terminal |                          |                             |                      | AL-C8               | AL-C8  | 1  | Snaps on the rear of the A8 series. (see B-393 for dimensions)                  | Safety Products |
|                     |                                    |                          | AL 00                       |                      |                     | (coo b coo is dimensions)  | Explosion Proof                                    |   |                 |
|                     |                                    |                          | AL-C8V                      | C8V AL-C8V           | 1                   |  | Terminal Blocks                                    |   |                 |
| - Z.,               |                                    |                          |                             |                      |                     |  | Relays & Sockets                                   |   |                 |
| Terminal Cover      | Nylon                              |                          |                             |                      | 10                  | When wiring the terminals, insert the lead wires into the terminal cover holes before soldering. | Circuit<br>Protectors                              |   |                 |
|                     |                                    |                          | AL-V8                       | AL-V8PN10            |                     | Terminal cover is not attached and must be   | Power Supplies                                     |   |                 |
|                     |                                    |                          |                             |                      |                     | ordered separately.  | LED Illumination                                   |   |                 |
|                     |                                    |                          |                             |                      |                     |  | Controllers  |   |                 |
| Mounting Hole Plug  |                                    |                          |                             |                      |                     | Degree of protection: IP65   | Operator<br>Interfaces                             |   |                 |
|                     | Nitryl rubb                        | Nitryl rubber (black)    |                             | AL-B8PN05            | 5                   |  | Sensors  |   |                 |
|                     |                                    |                          |                             |                      |                     |  | AUTO-ID  |   |                 |

Flush Silhouette ø16

ø22

ø30

Pilot Lights

Control Boxes

Emergency Stop Switches Enabling

Switches

Safety Products

**Explosion Proof** 

Terminal Blocks

Relays & Sockets

Power Supplies

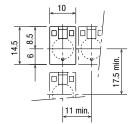
LED Illumination

#### **ø8 A8 Series Dimensions**

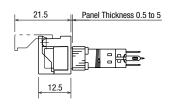
All dimensions in mm.

#### Switch Guard

For Round/Square Units (AL-K8)

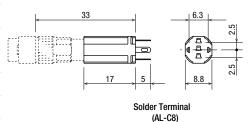


For Rectangular Units (AL-KH8)



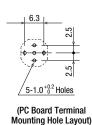
#### Socket

(AL-C8, AL-C8V)



PC Board Terminal (AL-C8V)

Terminal  $0.8 \times 0.3t$ 



Terminal Arrangement
(TOP)

NC

D

NC

D

D

COM

Lamp

Terminal (+)

Terminal (-)

(Bottom View)

#### **Terminal Cover**

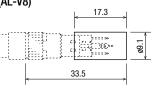
Controllers

Circuit

Protectors

Operator Interfaces

Sensors AUTO-ID (AL-V8)



Note: When wiring the terminals, insert the lead wires into the terminal cover holes before soldering.

#### ø8 A8 Series Maintenance Parts

All dimensions in mm

| - | Shape         |             | Part No.           | Ordering Part No. | Package<br>Quantity | Color Code ①②  |  |
|---|---------------|-------------|--------------------|-------------------|---------------------|--|--|
|   | Marking Plate | Round       | AL8M-W             | AL8M-WPN05        |                     |  |  |
|   |               | Square      | AL8Q-W             | AL8Q-WPN05        | 5                   | White  |  |
|   |               | Rectangular | AL8H-W             | AL8H-WPN05        |                     |  |  |
| - | Lens Unit     | Round       | AL8M-LK1-②         | AL8M-LK1-@PN02    |                     | Chapitu a calar goda in place of (a) in the Bart No.   |  |
|   |               | Square      | AL8Q-LK1-②         | AL8Q-LK1-@PN02    |                     | Specify a color code in place of ② in the Part No. A (amber), G (green), R (red) W (white), Y (yellow) |  |
|   |               | Rectangular | AL8H-LK1-②         | AL8H-LK1-@PN02    | 2                   | w (wille), r (yellow)  |  |
|   | Button Unit   | Round       | AB8M-BK1-①         | AB8M-BK1-①PN02    |                     | Specify a color code in place of ① in the Part No.   |  |
| - | Square Square |             | AB8Q-BK1-①         | AB8Q-BK1-①PN02    |                     | B (black), G (green), R (red)  |  |
|   |               | Rectangular | <b>AB8H-BK1-</b> ① | AB8H-BK1-①PN02    |                     | S (blue), W (white), Y (yellow)  |  |

Flush Silhouette

ø16

ø22

ø30

Pilot Lights

HW1Z AP22

A Series

#### A2/A1/A8 Series Accessories

All dimensions in mm.

When ordering, specify the Ordering No.

| Shape             | Material        | Part No. | Ordering<br>Part No. | Package<br>Quantity | Remarks                                   |
|-------------------|-----------------|----------|----------------------|---------------------|---|
| Lens Removal Tool |                 |          |                      |                     |   |
| 60.0              | Stainless Steel | MT-101   | MT-101               | 1                   | Used to remove the lens and button.       |
| Lamp Holder Tool  | Rubber          | OR-66    | OR-66                | 1                   | Used to remove and install the LED lamps. |

#### A2/A1/A8 Series Maintenance Parts

When ordering, specify the Ordering No.

| Shape                      |                            | Part No. | Ordering Part No. | Package<br>Quantity |       |                         | Remarks                    |  |
|----------------------------|----------------------------|----------|-------------------|---------------------|-------|-------------------------|----------------------------|--|
| LED Lamp                   | Illumination colors and    | LAD CD   | LAD-SR            | 1                   |       | Red                     | LED colon close and        |  |
|                            | Illumination color: red    | LAD-SR   | LAD-SRPN10        | 10                  | neu   | LED color: clear red    |                            |  |
|                            | Illumination color areas   | LAD-SG   | LAD-SG            | 1                   |       | Green LED color: yellow | LED color valley diffused  |  |
|                            | Illumination color: green  | LAD-SG   | LAD-SGPN10        | 10                  | color |                         | LED COIOI. yellow dillused |  |
| 5.3                        |                            | LAD CA   | LAD-SA            | 1                   | Lens  | Amahau                  | LED color ambay along      |  |
| 9.0                        | Illumination color: amber  | LAD-SA   | LAD-SAPN10        | 10                  |       | Amber                   | LED color: amber clear     |  |
| Current-limiting           |                            | LAD OV   | LAD-SY            | 1                   |       | White/                  | 150                        |  |
| resistor is not contained. | Illumination color: yellow | LAD-SY   | LAD-SYPN10        | 10                  |       | Yellow                  | LED color: yellow clear    |  |

APEM

Control Boxes

Emergency Stop Switches Enabling Switches

Safety Products

**Explosion Proof** 

Terminal Blocks Relays & Sockets

Circuit

Protectors

**Power Supplies** 

LED Illumination Controllers

Operator

Sensors

AUTO-ID

Flush Silhouette

ø16

ø22 ø30

Pilot Lights

HW1Z

#### **Safety Precautions**

- Turn off the power to A series before starting installation, removal, wiring, maintenance, and inspection of the units. Failure to turn power off may cause electrical shocks or fire hazard.
- To avoid burning your hand, use the lamp holder tool when replacing lamps.
- For wiring, use wires of a proper gauge to meet the voltage and current requirements. Failure to tighten terminal screws may cause overheating and create a fire hazard.

APEM

#### Pilot Lights

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Emergency Stop Switches

Enabling Switches

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Controllers

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Miniature

Pilot Lights

HW1Z AP22

A Series

LD6A

#### **Operating Instructions**

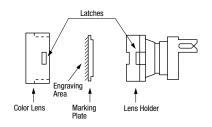
#### Replacement of Lens and Marking Plate

#### Removal

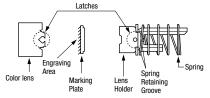
Remove the lens assembly (color lens, marking plate, lens holder, and spring) by holding the color lens recesses with the Lens Removal Tool (MT-101) and pulling it out. Remove the marking plate by disengaging the latches between the color lens and lens holder.

The marking plate must be engraved on the front side as shown below.

A2 Series



A8, A1 Series



Note: Make sure that the spring is inserted in the correct direction. The base of spring must fit the groove in the holder.

#### Installation

Place the marking plate on the lens holder in the correct direction, and press the color lens onto the lens holder to engage the latches. Put the spring on the lens holder and insert the lens holder into the housing in the correct direction.

#### Installing Non-illuminated Button

Non-illuminated pushbuttons contain the same marking plate as illuminated units. Be sure to install the marking plate when replacing the button.

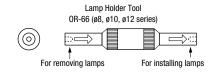
#### Replacing the LED Lamp

#### Removal

Use the lamp holder tool (OR-66) to remove lamps. Do not use pliers.

#### Installation

Use the lamp holder tool (OR-66) to install lamps. Note the correct side of the tool for removal or installation.



#### **Panel Mounting**

When mounting the units into a panel, use the optional locking ring wrench (MT-002/-003/-004) to tighten the locking ring. Do not use pliers. Tightening torque must not exceed 0.78 N·m (A8, A1 series : 0.29 N·m). Excessive tightening will damage the locking ring.

#### Wiring

Solder the terminal at 350°C within 3 seconds using a 60W soldering iron. Sn-Ag-Cu is recommended when using lead-free solder. When soldering, do not touch the unit with the soldering iron. Also ensure that no tensile force is applied to the terminal. Do not bend the terminal or apply excessive force to the terminal.

Use non-corrosive rosin flux.

#### Installing the Socket

Install the socket on the unit with the TOP markings on the unit and the socket placed in the same direction.

#### Operating Voltage of LED Lamps

The operating voltage is measured at complete DC. When using a pulsating voltage such as a full-wave rectification voltage, keep peak currents within the forward current If. Peak currents exceeding the If may shorten the LED lamp life.

#### **Operating Instructions**

#### Marking

For A series illuminated pushbuttons, legends and symbols can be engraved on the built-in marking plates, or printed film can be inserted under the lens.

#### Marking Plate & Engraving Area

#### **A2 Series**

| Lens                   | Round                     | Square   | Rectangular                   |
|------------------------|---------------------------|--|-------------------------------|
| Built-in Marking Plate | Engraving Area  Size: ø10 | Engraving; Area □ Size: □10                              | Engraving Area  Size: 14 x 10 |
| Bu                     |                           | ade on the engraving area<br>nade of white acrylic resin | ·                             |

#### A1 Series

| Lens                   | Round  | Square  | Rectangular                            |  |  |  |  |  |
|------------------------|--|---|--|--|--|--|--|--|
| Built-in Marking Plate | Engraving Area 7.5 Size: ø8.5  | Engraving; Area  One of the control | Engraving Area  11.5  Size: 12.5 x 8.5 |  |  |  |  |  |
| Bu                     | Engraving must be made on the engraving area less than 0.5mm deep.     The marking plate is made of white acrylic resin. |   |  |  |  |  |  |  |

#### **A8 Series**

| Lens                   | Round  | Square                        | Rectangular                        |  |  |  |  |
|------------------------|--|-------------------------------|------------------------------------|--|--|--|--|
| Built-in Marking Plate | Engraving Area  Size: 96.1   | Engraving: Area  5 Size: □6.1 | Engraving Area  8  Size: 9.1 x 6.1 |  |  |  |  |
| Bu                     | Engraving must be made on the engraving area less than 0.5mm deep.     The marking plate is made of white acrylic resin. |                               |                                    |  |  |  |  |

#### **Other Notes**

#### **Close Proximity Mounting**

When mounting pilot lights or illuminated pushbuttons collectively or lighting them continuously, heat may cause the ambient temperature to rise above the rated operating temperature. When the mounting panel is not made of metal or when the units are mounted in an enclosed panel, provide for ventilation or lower the operating voltage.

#### Replacement of Buttons (Illuminated/Non-illuminated)

Do not replace buttons of maintained action units while the button is in the locked position. Replacing the button in the locked position may damage the internal mechanism. Be sure to release the button before

#### **Operating and Storage Environment**

- 1. Make sure that the operating/storage temperature and humidity are within the ratings.
- 2. Do not use enclosed type units in an environment subject to oil, water or dust accumulation.

#### Microswitch Contacts

Do not connect NO and NC contacts of the microswitch to different voltages or different power sources to prevent a dead short-circuit.

#### IP65 Units (A2 series only)

IP65 units are evaluated by conventional cutting and cooling oils, and can not be used with some special oils. Contact IDEC for resistance against special oils.

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